
MM Subframe Reinforcements for KB Subs (MMSFA-1)

Read all instructions before beginning work. Following instructions in the proper sequence will ensure the best and easiest installation.

1. Hold the MM Subframe Reinforcement up to the KB Subframes as shown below (note: illustration is upside down from how this will be mounted on your car).



2. Mark the areas to be welded with a felt pen (weld areas will be approximately 2" long every 4 to 5").
3. Remove the Subframe Reinforcement.
4. Completely remove the zinc plating off of the KB Subframe where it will be welded.
5. Hold the Reinforcement in place and center it side to side and end to end.
6. Tack weld it in place. Use a MIG welder *ONLY*. The car must be sitting level on its wheels to avoid welding in a permanent chassis flex. The best way is to have the welding done at a muffler shop on a hoist that lifts the car from beneath the tires.
7. If needed, use a jack or clamps to remove the gap between the two pieces of tubing during welding.
8. Stitch weld the Reinforcement into place approximately every 4 to 5".
9. After it cools, clean and paint the weld areas to prevent rust.

