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### *MM Brake Caliper Sleeve (MMSSCS)*

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*Read all instructions before beginning work. Following instructions in the proper sequence will ensure the best and easiest installation.*

1. Jack up and support the car securely on jack stands.
2. Remove the front brake calipers. Refer to a shop manual for details. Catch spilled brake fluid and dispose of properly. NEVER let an unmounted caliper “hang” by the brake hose assembly! Support the caliper by other means, such as hanging it by a wire.
3. Remove the brake pads.
4. Remove the rubber caliper sleeve bushings.
5. Carefully press in the MM stainless steel caliper sleeves, with the flanges facing towards the rotor. Be careful to keep them straight. *Suggestion:* Use a nut and bolt through the caliper sleeve to draw it into place.
6. After pressing in the caliper sleeves, check the fit of the guide pins inside the sleeves. Make sure the pins are clean and free of corrosion. They should slide freely inside the sleeves. If a pin is tight in the sleeve bore, use a drill with an 11/32” drill bit to clean up the bore.
7. Lightly lubricate the guide pins with an anti-seize compound.
8. Reinstall the brake pads.
9. Reinstall the calipers. Torque the bolts properly.
10. Reattach the brake hose and bleed the brake system. Refer to a shop manual if necessary.
11. Reinstall the wheels and torque the lug nuts properly.